

Greatest Common Factor and GCF Factoring

Name: _____

Date: _____

Score: _____ / 24

Q Quick Review

The **Greatest Common Factor (GCF)** of two or more terms is the largest expression that divides each evenly. Find it by factoring out the largest common number coefficient and the smallest power of each shared variable. To **factor out the GCF**: pull it outside parentheses, leaving the original expression divided by the GCF inside. Always factor out the GCF first — every other factoring technique works better once the GCF is gone. Check by multiplying back: distributing the GCF should give you the original expression. **Common mistake**: leaving a common factor inside that should have been pulled out. After factoring, scan the inside one more time to be sure it has no more common factors.

PRACTICE

Factor out the GCF.

- | | | | |
|---------------------------|-------|----------------------------|-------|
| 1. $4x + 8$ | _____ | 11. $x^5 - x^3$ | _____ |
| 2. $6x^2 + 9x$ | _____ | 12. $6a^2b + 8ab^2$ | _____ |
| 3. $10x^3 - 15x^2$ | _____ | 13. $9x^3 - 27x$ | _____ |
| 4. $8x^2 + 12x + 4$ | _____ | 14. $x^2 - x$ | _____ |
| 5. $x^3 + x^2 + x$ | _____ | 15. $4x^3 + 2x^2 - 6x$ | _____ |
| 6. $14x^2y - 21xy^2$ | _____ | 16. $-3x^2 - 6x - 9$ | _____ |
| 7. $6x^4 + 12x^3 - 18x^2$ | _____ | 17. $5x^2 + 10x$ | _____ |
| 8. $3x + 6$ | _____ | 18. $x^2y + xy^2$ | _____ |
| 9. $-2x^2 + 4x$ | _____ | 19. $16x^4 - 24x^3 + 8x^2$ | _____ |
| 10. $25x^2 - 15x$ | _____ | 20. $35x^3 + 14x^2$ | _____ |

◆ Word Problems

21. A rectangular garden has area $6x^2 + 9x$ square feet. Factor the expression to find possible side lengths.

22. A square garden has perimeter $12x + 20$ feet. Factor to find an expression for one side length.

23. A designer writes the surface calculation for an open cylinder as $\pi r^2 + \pi r h$. Factor the expression to show the shared circular factor.

24. A packaging model gives the volume expression $2x^3 - 4x^2$ cubic inches. Factor it to show the common base.



Scan Me

Answer Keys

- | | |
|---|--|
| <ol style="list-style-type: none"> 1. $4(x + 2)$ 2. $3x(2x + 3)$ 3. $5x^2(2x - 3)$ 4. $4(2x^2 + 3x + 1)$ 5. $x(x^2 + x + 1)$ 6. $7xy(2x - 3y)$ 7. $6x^2(x^2 + 2x - 3)$ 8. $3(x + 2)$ 9. $-2x(x - 2)$ 10. $5x(5x - 3)$ 11. $x^3(x^2 - 1)$ 12. $2ab(3a + 4b)$ | <ol style="list-style-type: none"> 13. $9x(x^2 - 3)$ 14. $x(x - 1)$ 15. $2x(2x^2 + x - 3)$ 16. $-3(x^2 + 2x + 3)$ 17. $5x(x + 2)$ 18. $xy(x + y)$ 19. $8x^2(2x^2 - 3x + 1)$ 20. $7x^2(5x + 2)$ 21. $3x(2x + 3)$ 22. $4(3x + 5)$; side = $3x + 5$ 23. $\pi r(r + h)$ 24. $2x^2(x - 2)$ |
|---|--|

Step-by-Step Tutor Notes

1. Use the clue in the question first, then let the arithmetic finish the job. GCF = 4. So the answer is $4(x + 2)$.
2. Focus on the main idea of the problem, then simplify carefully. GCF = $3x$. So the answer is $3x(2x + 3)$.
3. Focus on the main idea of the problem, then simplify carefully. GCF = $5x^2$. So the answer is $5x^2(2x - 3)$.
4. Use the clue in the question first, then let the arithmetic finish the job. GCF = 4. So the answer is $4(2x^2 + 3x + 1)$.
5. Take it one clear step at a time and keep the original question in mind. Just x is the GCF. So the answer is $x(x^2 + x + 1)$.
6. Start with the definition the problem is testing, then apply it directly. GCF = $7xy$. So the answer is $7xy(2x - 3y)$.
7. This is a good place to slow down, check the notation, and simplify cleanly. GCF = $6x^2$. So the answer is $6x^2(x^2 + 2x - 3)$.
8. Take it one clear step at a time and keep the original question in mind. GCF = 3. So the answer is $3(x + 2)$.
9. This is a good place to slow down, check the notation, and simplify cleanly. GCF = $-2x$ (pull out negative for cleanest form). So the answer is $-2x(x - 2)$.
10. Take it one clear step at a time and keep the original question in mind. GCF = $5x$. So the answer is $5x(5x - 3)$.
11. Use the clue in the question first, then let the arithmetic finish the job. GCF = x^3 . So the answer is $x^3(x^2 - 1)$.
12. Focus on the main idea of the problem, then simplify carefully. GCF = $2ab$. So the answer is $2ab(3a + 4b)$.
13. Use the clue in the question first, then let the arithmetic finish the job. GCF = $9x$. So the answer is $9x(x^2 - 3)$.
14. Start with the definition the problem is testing, then apply it directly. GCF = x . So the answer is $x(x - 1)$.
15. Focus on the main idea of the problem, then simplify carefully. GCF = $2x$. So the answer is $2x(2x^2 + x - 3)$.
16. Focus on the main idea of the problem, then simplify carefully. Pull out -3 . So the answer is $-3(x^2 + 2x + 3)$.
17. Start with the definition the problem is testing, then apply it directly. GCF = $5x$. So the answer is $5x(x + 2)$.
18. Focus on the main idea of the problem, then simplify carefully. GCF = xy . So the answer is $xy(x + y)$.
19. Focus on the main idea of the problem, then simplify carefully. GCF = $8x^2$. So the answer is $8x^2(2x^2 - 3x + 1)$.
20. Take it one clear step at a time and keep the original question in mind. GCF = $7x^2$. So the answer is $7x^2(5x + 2)$.
21. Use the given numbers to build the model, then finish the calculation. $6x^2 + 9x = 3x(2x + 3)$. Possible dimensions: $3x$ by $2x + 3$.
22. Set up the model from the story, then calculate carefully. Perimeter = 4-side, and $12x + 20 = 4(3x + 5)$. Side = $3x + 5$.
23. GCF is πr . (This is the formula for lateral surface area + circle area — factored, it's the surface area of an open cylinder.)
24. Name the quantities first so the model is easy to read. GCF = $2x^2$. Inside: $x - 2$. So $2x^2(x - 2)$.



Scan Me

Want a Full Algebra 1 Textbook? Try Our Texas STAAR Made Simple Book!



Texas STAAR Algebra I Made Ridiculously Simple

The friendly, step-by-step Algebra 1 textbook
Plain-English explanations, guided practice, and
review support.



Scan Me

Full Lessons Inside

Concepts
Practice
Mastery

Important: All our test books contain **unique, completely different tests** from each other! Each book offers fresh practice questions—no repeats!

5 Practice Tests

- ✓ 5 complete practice tests with detailed explanations
- ✓ Perfect foundation for STAAR test preparation
- ✓ Builds confidence and test-taking skills
- ✓ High-quality questions aligned with state standards

Start your practice journey!

6 Practice Tests

- ✓ 6 complete practice tests with detailed explanations
- ✓ **Unique tests**—different from the 5 tests book
- ✓ Perfect for more practice after mastering 5 tests
- ✓ Builds even more confidence and test-taking skills
- ✓ Same high-quality questions aligned with standards

Take your practice to the next level!

7 Practice Tests

- ✓ 7 complete practice tests for maximum preparation
- ✓ **Unique tests**—different from 5 and 6 tests books
- ✓ The most comprehensive practice for Algebra 1
- ✓ Ideal for students aiming for top scores
- ✓ Extensive practice builds mastery and confidence

Go all the way with comprehensive practice!

☐ STUDENT FAVORITE • Master Algebra I From the Ground Up ☐



- ✓ 100% Guaranteed
- ✓ Lifetime Support
- ✓ Trusted by Teachers

Start Your Algebra
Journey Today! →

Algebra I for Beginners

Written by a top math teacher & aligned with national and state Algebra I courses. From linear equations to graphing quadratics — explained the easy way.

- ✓ **Complete coverage** of every Algebra I concept — perfect companion to these worksheets
- ✓ **Step-by-step explanations** with worked examples on every topic
- ✓ **QR codes in every chapter** for free video lessons & bonus practice
- ✓ **2 full-length practice tests** with detailed answer keys

★ STUDENT'S #1 CHOICE ★

Teacher-recommended • 12,000+ Happy Students

↓ PDF EDITION



Scan Me

Instant download • any device

☐ PAPERBACK



Scan Me

Paperback on Amazon

Hold it in your hands

Pair these free worksheets with *Algebra I for Beginners* and you have a complete self-paced course — concept lessons, daily practice, and full exam-style reviews, all in one path. →

EffortlessMath.com/product/algebra-i-for-beginners